QR of Senner Tank Euro R_ Inlet with Compass Mech. **/ Heat Merchant**

"Product Specifications are only used for Engineering and Manufacturing purposes. All supply chain issues need to be addressed independently of this specification"

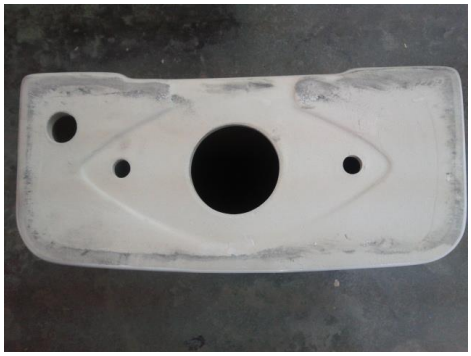
Section 1: Lecico Product Specification

Model : SENNER CISTERN EURO R_INLET / Heat Merchant
With Compass Mechanism

Article number : FS1CE3139E0000
Bar Codes : 6221006128510

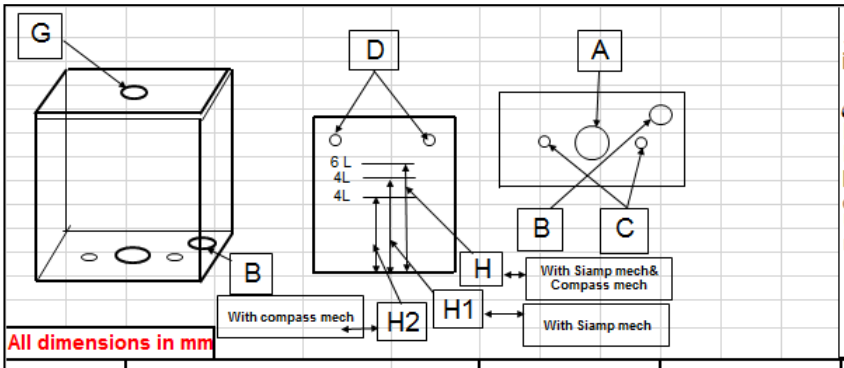
Product owner : Lecico
Cast Method : Battery
Location : Khorshid & Borg El Arab
Dimensional & Surface Finish Stds: IS-S-12 Lecico..
External Standards...Function : EN 997
Porosity : EN 997
Ceramic Weight : 9.56 Kg
Colour : White
Compatible products : Senner & Senner Square WC P
Bill of material translated to Arabic page: 15
Last Revision : 0





Written by		Released		Document No.	Issue No.
Date	from Name/BU	Date	from Name/BU		
28.10.2019	*Said Mabrouk*	*28.10.2019*	*Alaa Saad*	***7092***	***0***

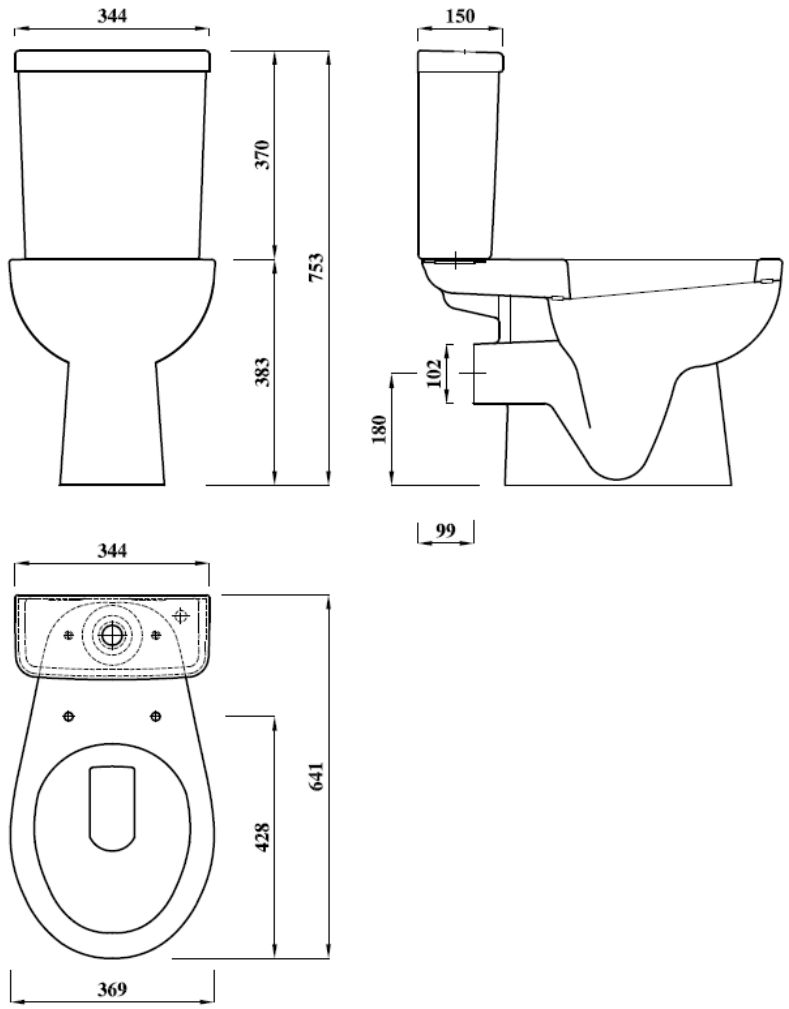
Section 1.1: Punching Specification



Lecico
Senner (Contemporary light) Tank Euro R inlet
خزان سينر (كونتمبوراری لايت) اوروبي تغذية يمين
Part No. : FS1CE313900000
Date : 04/ 02 /2015
Last Revision : 4 (Add waterline H2 with Compass mechanism at 4L)
Using Template No.:
FS14D313900000 (A_B&C)_(D)&(H)

Code كود	Punching size مقاس التخريم	After Kiln بعد الفرن	Tolerance مسموحات	Punching Place مكان التخريم
A	70	63	(+2) (-3)	فتحة الصرف
B	26	23	±2	تغذية من اسفل يمين
C	15	13	±1	اخرام تثبيت بالكرسي
D	11	9	±1	تثبيت بالحائط
G	45	40	±2	فتحة غطاء
H	With Siamp Optima _Bottom inlet telescopic& Compass mechanism_ **6 L (247)**	220	±4	إرتفاع خط المياه بماكينة سيامب & كومباس (مخرج سيامب+ مدخل سيامب تليسكوبيك) 6 لتر
H1	With Siamp Optima _Bottom inlet telescopic_ **4 L (220)**	196	±4	إرتفاع خط المياه بماكينة سيامب (مخرج سيامب+ مدخل سيامب تليسكوبيك) 4 لتر
H2	With Compass_ **4 L (202)**	180	±4	إرتفاع خط المياه بماكينة كومباس 4 لتر
Target Weight		**9.56 K.G**		الوزن

Section 2: Technical Drawing



Disclaimer:
-Fixture dimensions are nominal and conform to tolerances as per European Norms.
-This drawing may not be copied or passed on to a third party without our permission.
-Lecico accepts no liability whatsoever for this data and technical drawings .Other parties use them at their own risk.
-The dimensions indicated are not binding ,Lecico reserves the right to make product / drawings changes without prior notice.

Revision No .	Reason .	Date Of Rev .
0	Initial Issue .	1/1/2014
1	(Adim) The length has been changed from 608 to 628 & (q1dim) the end of out let to the wall from 68to82	29/1/2014
2	The name has been changed from Contemporary to Senner	23/8/2014
3	(Adim) The length has been changed from 628 to 641 & (q1dim) the end of out let to the wall from 82 to 99 and (Ldim) from 420 to 428.	15/1/2015
Lecico	Senner WC P With Tank (Provisional Drawing) / Scale : 1:10	Drawing No.:000979

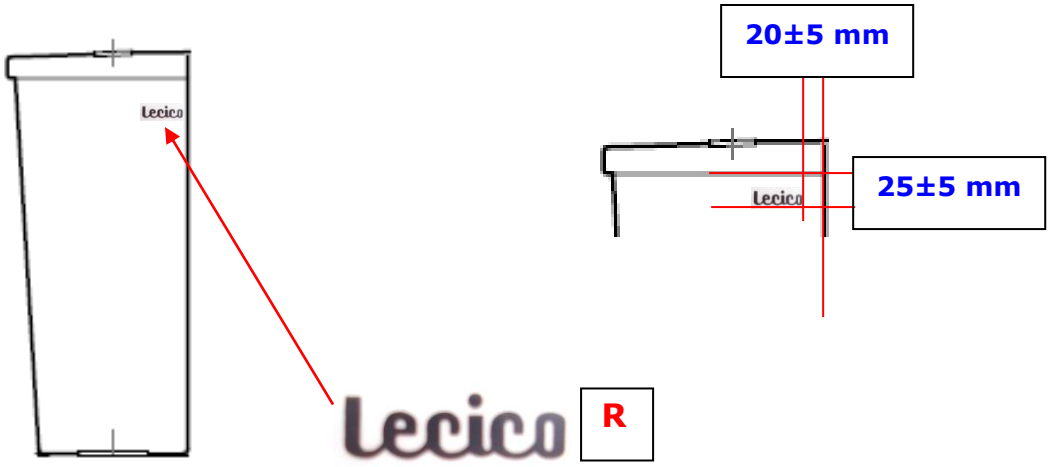
Section 3: Spray and placing Specification

Similar

Firing on 1200ºC



Logo position



Section 4: Bill of Materials and assembly





A_ Valve outlet (58 mm)
B_ Valve inlet (19 mm)
C_ Fixing screw 8 cm
D_ Push button DF
E_ Rubber washer
F_ Working Instruction

WL=220 mm
OF=245 mm
CL=265 mm



Overflow step 52 mm

Half flush Step no 6.5



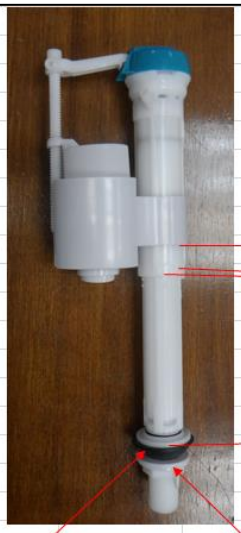


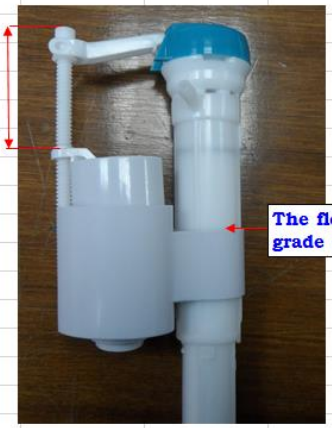
Residual water Step no 0

Rubber washer installed in the tank

Plastic washer installed out of the tank

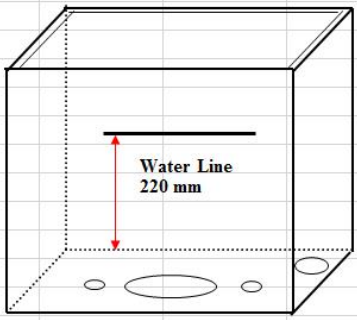


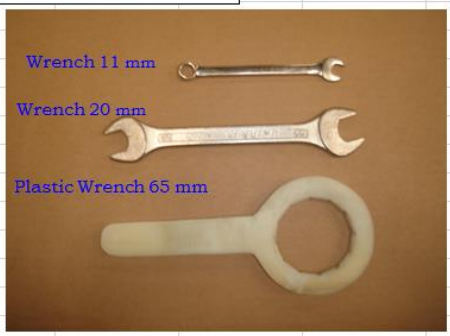


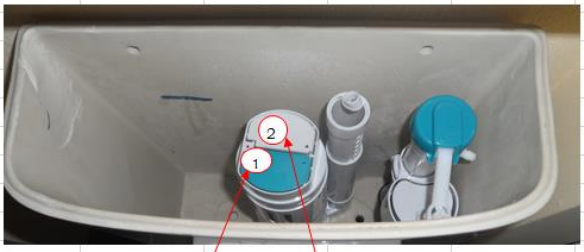


Rubber washer installed inside the tank

plastic washer installed out of the tank









Green color button its half flush

White color button its full flush

When fitted the push button with the lid make sure the half and full flush button as the same position for the outlet valve

Qty	Components	part number	Position	DISCRIPTIONS
1	Wood Pallet	None	A	Four way pallet /Box 123cm x 82cm x 9cm (with composite blocks)
1	Wood frame	None	B	123cm x 82cm x 1.9cm
24	Brown Box	FPS3111301	C	Carton box 39 cm x 18.5 cm x 44.5 cm
4	Straps	FPSZX70000	D	Plastic ≈ 17 m per pallet
8	Clips	FPSZX60000	E	Steel
1	Cover Shrinking caps (pallet hooded & shrunken)	FPSZ011000	F	Plastic 1300 x 590x1400 110 ± 5µ (Micron)
1	Carton sheet	FPSZ125100	G	120 cm X 80 cm
	Corrugated Board	FPSZ131000	H	40cm ≈ 3.5 m per pallet
	Thermal Straps	FPSZX40000	I	Plastic ≈ 22.5 m per pallet
24	Carton holder No. 7	FP20257	J	Forma
24	Care label	FP04012	K	5.7 cm x 8.7 cm
24	Label for piece	FPSZ341000	L	5 cm x 3 cm
48	Label for box	FPSZ363000	M	10.4 cm x 5.6 cm
24	Lecico Bathroom label	FPSZ3M5000	N	18.5 cm x 14 cm
24	Lecico Bathroom label	FPSZ3N5000	O	14.5 cm x 9.5 cm
3	Label for pallet	FPSZ3H1000	P	21 cm x 14.8 cm
24	Setting instruction for mech.	None	Q	Paper size A4
24	Logo	MR11L01020	R	
3	Date label	FPSZ341000		5 cm x 3 cm
3	Shift label	FPSZ3C1001		
24	Packers labors labels	FPSZ3C1000		
72	Assembly labors labels	FPSZ3C1000		
	Clear tape	FPSZX10000		36 m per pallet
50	Staples for pallet	FPSZX30000		14/13
24	Compass mechanism DF	FC1002332BZZ00		Bottom inlet
24	Pieces /pallet			
12	No. pieces /layer			
2	No. layer			
Remark				

PRODUCT PACKAGING / piece

(DIRECTLY AROUND/WITHIN THE PRODUCT – PACKAGING THAT WILL GO OUT TO THE CUSTOMER)

CARD		***WOOD***		***PLASTIC***	
TYPE	**WEIGHT (g)**	**TYPE**	**WEIGHT (g)**	**TYPE**	**WEIGHT (g)**
Label for piece	*0.22 (g)*			*Thermal Straps*	*9 (g)*
Corrugated Board	*17.5 (g)*			*Compass mech.*	*595 (g)*
Care label	*0.56 (g)*				
Boxes	*660 (g)*				
Carton Holder	*140 (g)*				
Label for box	*6.9 (g)*				
TOTAL	***825.18 (g)***	***TOTAL***	***(g)***	***TOTAL***	***604 (g)***

ANCILLARY PACKAGING / pallet

(Packaging that is involved in the delivery of the product that will be discarded at the warehouse)

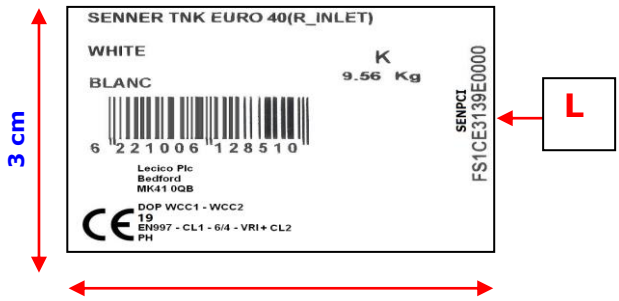
CARD		***WOOD***		***PLASTIC***	
TYPE	**WEIGHT (g)**	**TYPE**	**WEIGHT (g)**	**TYPE**	**WEIGHT (g)**
Label for pallet	*7.4 (g)*	*Wood Pallet*	*19900 (g)*	*straps*	*173.4 (g)*
Carton sheet	*450 (g)*	*Wood frame*	*3800 (g)*	*Cover Shrinking caps*	*1570 (g)*
				Clips	*60(g)*
TOTAL	***457.35 (g)***	***TOTAL***	***23700 (g)***	***TOTAL***	***1803.4(g)***

Section 5: Palletisation

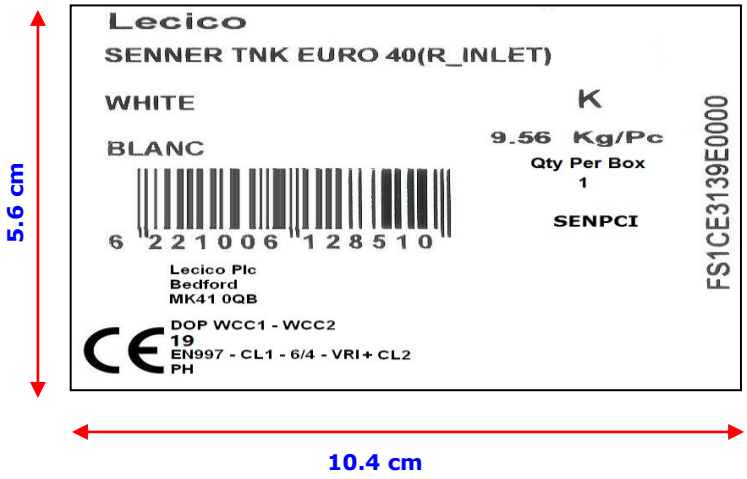
5.1 Palletising

Labels: EAN

*** Label for product**



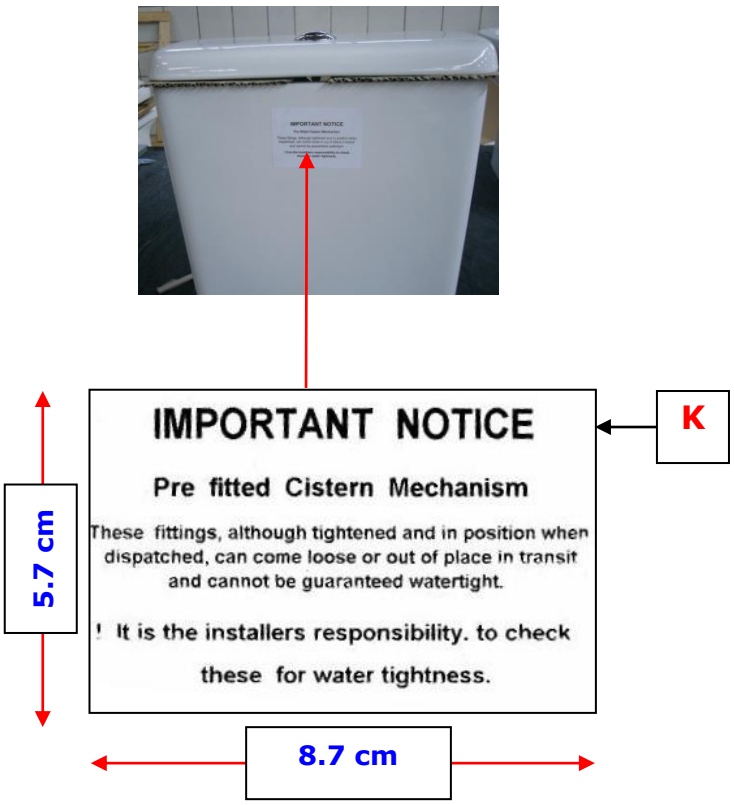
*** Label for Box**



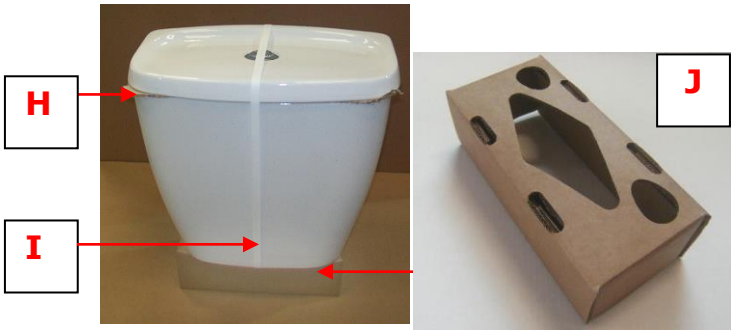
*** Label for Pallet**



Similar



Similar

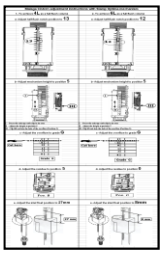


5.2: Transport configuration and Sketch of packing





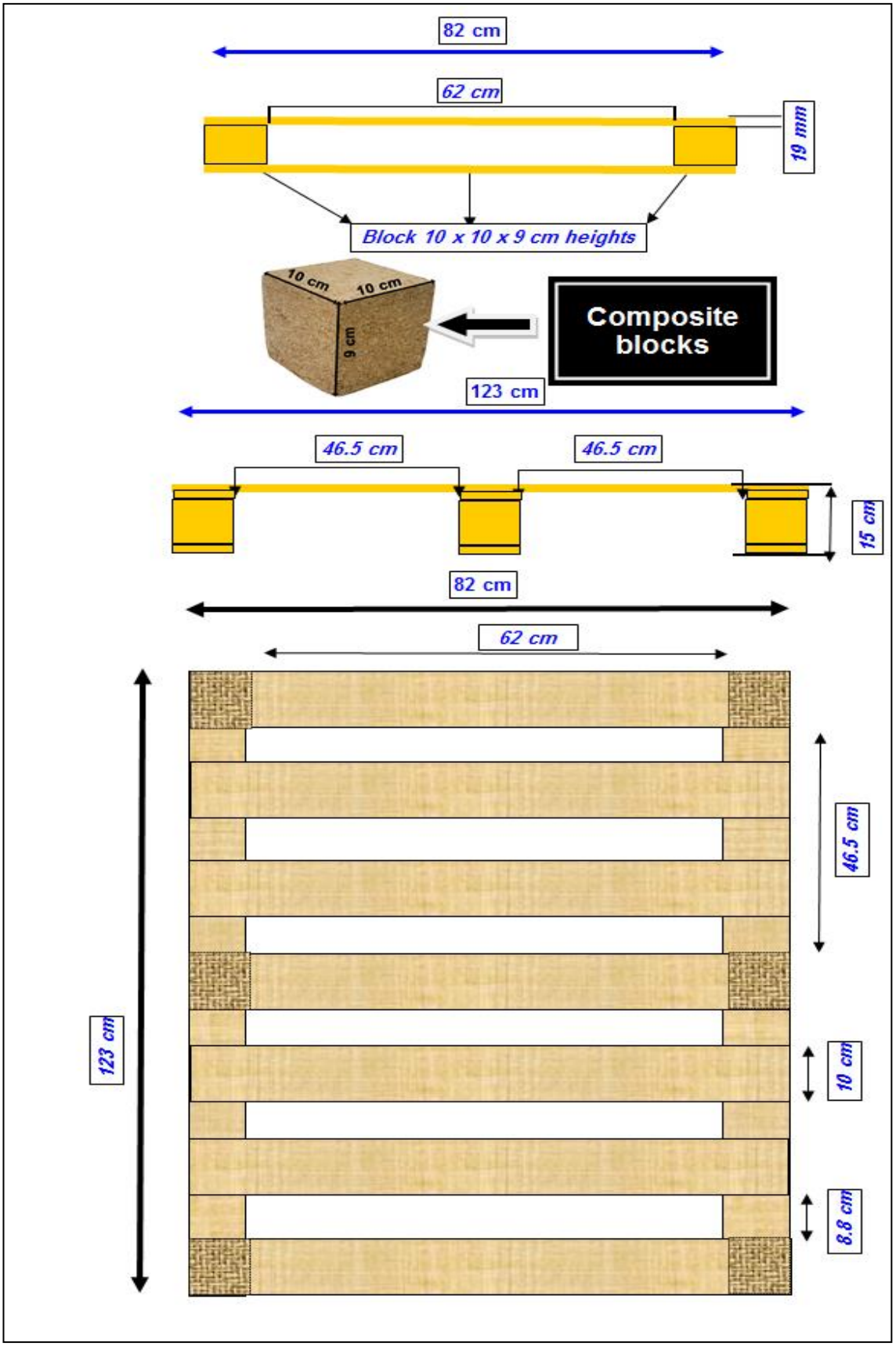
Components	Position
Wood Pallet(with Composite blocks)	A
Wood frame	B
Brown Box	C
Straps	D
Clips	E
Cover Shrinking caps (pallet hooded & shrunken)	F
Carton sheet	G
Corrugated Board	H
Thermal Straps	I
Carton holder No. 7	J
Care label	K
Label for piece	L
Label for box	M
Lecico Bathroom label	N
Lecico Bathroom label	O
Label for pallet	P
Setting instruction for mech.	Q



Q
Setting instruction for mechanism to be placed inside the box



Section 5.3: Technical drawing for Pallet



Photos:

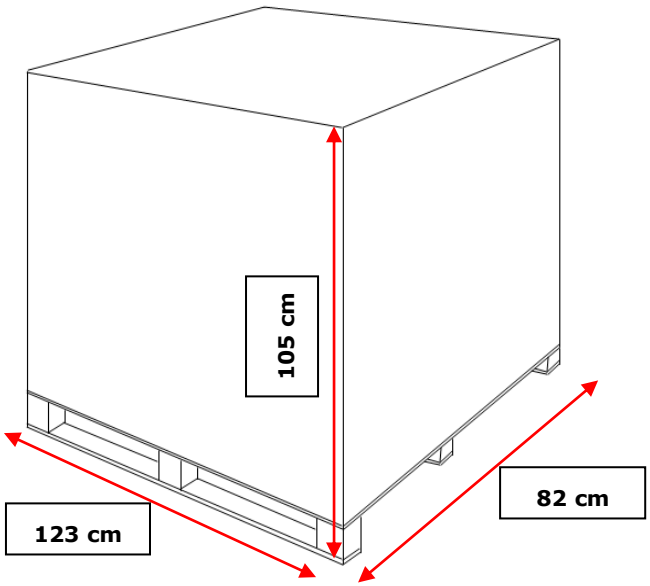
Empty pallet



Wood frame



* Pallet Dimension



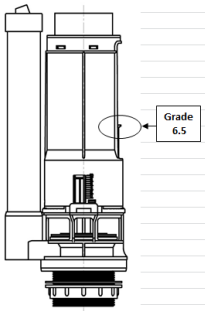
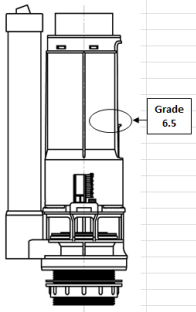
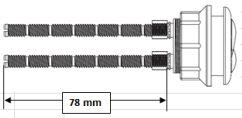
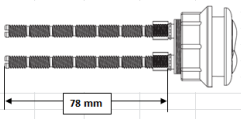
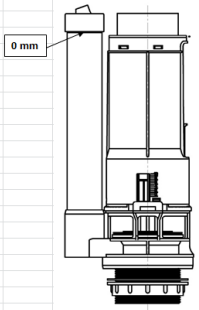
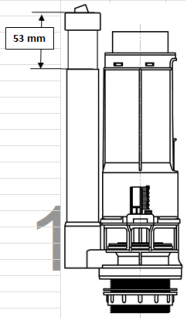
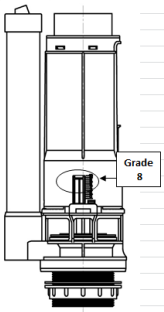
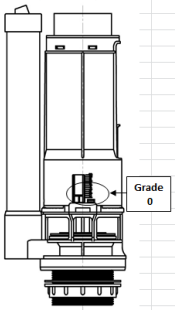
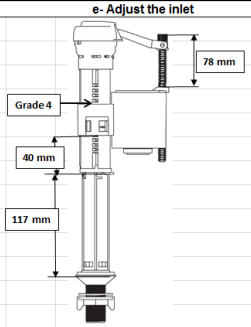
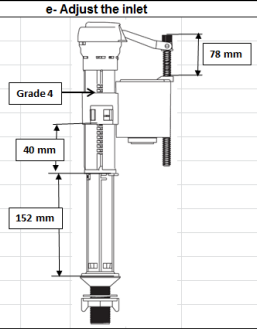
5.4 Fittings, accessories

Compass mechanism DF

5.5 Other requirements

None

Appendix 1
Setting instruction for mechanism

Important note: please read carefully and action the following instructions to ensure the correct flushing levels are achieved.	
(FS1CE313900000) Cistern adjustment instructions with Compas mechanism	
1- To achieve 4L as a full flush volume	2- To achieve 6L as a full flush volume
a- Adjust half flush notch position to Grade 6.5	a- Adjust half flush notch position to Grade 6.5
	
b- Adjust push boutton height to 78 mm	b- Adjust push boutton height to 78 mm
	
c- Adjust the overflow height to 0 mm	c- Adjust the overflowheight to 53 mm
	
d- Adjust the residue to position 8	d- Adjust the residue to position 0
	
e- Adjust the inlet	e- Adjust the inlet
	
I- Adjust the inlet height to 117 mm	I- Adjust the inlet height to 152 mm
II- Adjust the inlet float position to position 4	II- Adjust the inlet float position to position 4
III- Adjust the inlet float screw to 78 mm	III- Adjust the inlet float screw to 78 mm
R2 : 15 / 05 / 2019	

Page 1

Bill of material translated to Arabic:

Material used	Components in English	المكونات باللغة العربيه	المواد المستخدمه
Wood	Wood Pallet	طبلية خشب	خشب
	Wood frame	برواز خشب مفرغ	
	Large frame	برواز كبير	
	Wooden Chipboard	خشب حبيبى	
	Wooden Slat	شرايح خشب	
	Wooden Pole	عامود خشبى	
	Tank Wooden Spacer	قاعده خشبيه للتنك بالماكينة	
	Tank large Wooden Frame	قاعده خشبيه كبيرة للتنك بالماكينة	
Plastic	Straps	شمير بلاستيك	بلاستيك
	Thermal Straps	شمير بلاستيك حرارى	
	Individual wrapping	غطاء بلاستيك للقطعه	
	Pallet Cover Shrinking caps	غطاء بلاستيك للبالته	
	Clear Tape	لزق شفف	
	Blue Tape	لزق ازرق	
	Water Plastic Distributer	موزع مياه بلاستيك	
	Foam Piece	قل لملء الفراغات او للحمايه (ان وجد)	
	Air bubble wrap	شرايح بلاستك هوائى	
	Overflow Trim	طبه للحوض او البيديه	
Carton	Carton sheet	شيت كرتون سنجل ديل	كرتون
	Corrugated Board	كرتون ممرج (فلوتنج)	
	Printed Box	صندوق كرتون طباعه الوان	
	Brown Box	صندوق كرتون بنى	
	Carton Cap	طربوش كرتون (برنيطه)	
	Cardboard Angle	زاويه كرتون	
	Carton Protection	كرتون لحمايه المخرج كرتون لحمايه قاعده المرحاض	
	Rim Cardboard cap	فورمه لرنج المرحاض	
	Foot Cardboard cap for WC	فورمه لرجل المرحاض	
	Carton outlet for WC	فورمه للمرحاض	
	Carton Spacer for Tank	حامل خزان كرتون	
Labels	Label for pieces	إستيكرز للقطع	إستيكرز
	Inspection label for pieces	إستيكرز فحص للقطع	
	Guarantee label for the piece	إستيكرز الضمان	
	Label for box	إستكرز للصندوق الكرتون	
	Lecico Blue Bathroom Label for Boxes	إستيكرز ليسيكو أزرق للصناديق	
	Label for pallet	إستكرز للبالته	
	Care label	إستيكرز عناية المنتج	
	Mechanism care label	إستيكرز عناية الماكينه	
	Packaging date label with barcode	إستيكرز تاريخ التعبئة بالبازكود	
	Shift label	إستيكرز الورديه	
	Packers labors labels	إستيكرز عمال التعبئة	
	Assembly labors labels	إستيكرز عمال تركيب الخزانات	
	Label of location Packaging	إستيكرز للمنطقه المعأ بها المنتج	
Metal	Clips	مشبك (كليبس)	معدن
	Staples for boxes	دبابيس للصناديق	
	Staples for pallet	دبابيس للبالته	
	Fixing Screws Kit WC	طقم مسمار تثبيت المرحاض	
	Fixing Screws Kit WB	طقم مسمار تثبيت الحوض	
Paper	Installation Instructions	تعليمات لتركيب المنتج	ورق
	Pallet Sheet	ورقة تعريف للبالته	
	Cut-out Template	فورمه تركيب للأحواض	