

"Product Specifications are only used for Engineering and Manufacturing purposes. All supply chain issues need to be addressed independently of this specification"

Section 1: Lecico Product Specification

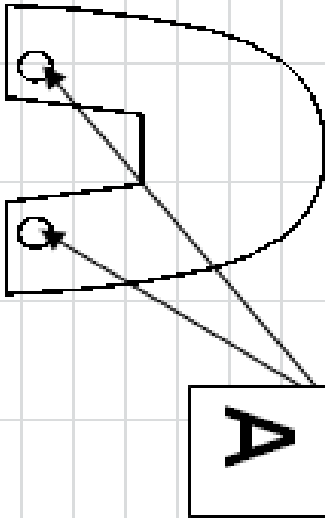
Model : **Senner Pedestal Box Packaging / Heat Merchant**
Article Number : **FS1CE110000000**
Barcode : **6221006126721**

Product owner : **Lecico**
Cast Method : **Battery**
Location : **Khorshid & Borg El Arab**
Dimensional & surface Finish Stds: **IS-S-12 Lecico.**
Porosity : **EN 997**
Colour : **White**
Ceramic Weight : **8.7 Kg**
Compatible products : **Senner WBs (45, 55 and 60 cm)**
Last revision : **0**

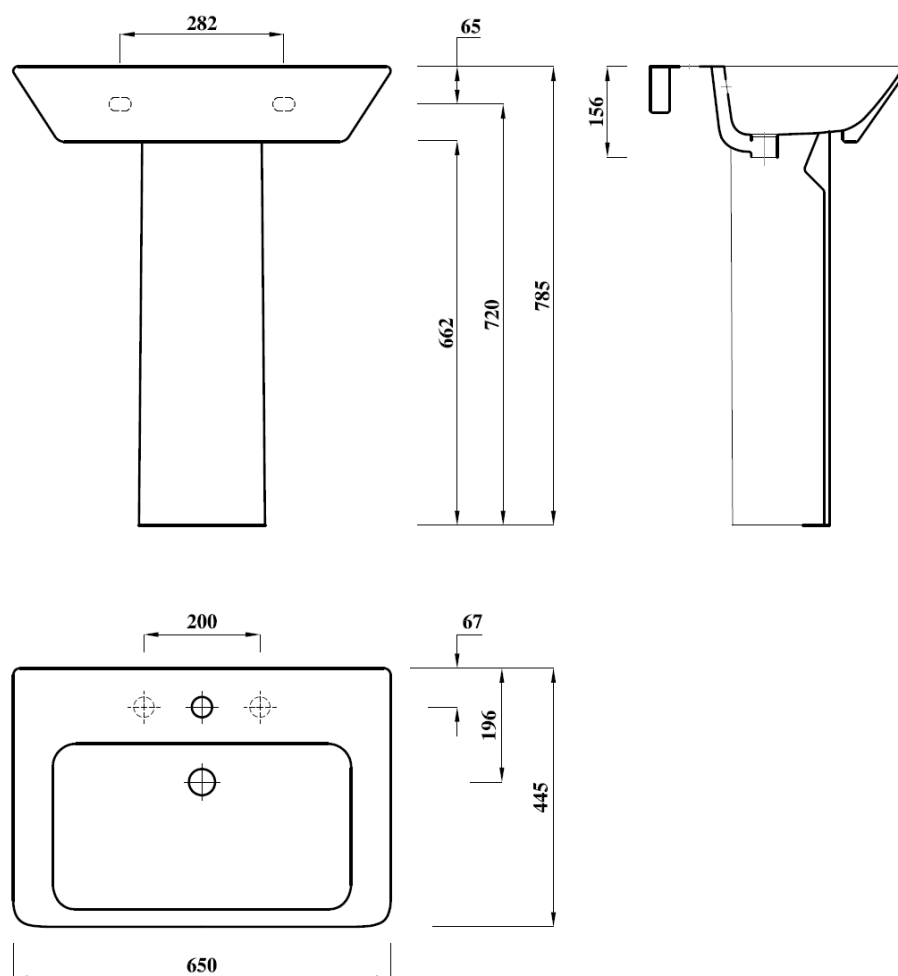


Written by		Released		Document No.	Issue No.
Date	from Name/BU	Date	from Name/BU		
28.10.2019	<i>Said Mabrouk</i>	28.10.2019	<i>Alaa Saad</i>	7094	0

Section 1.1: Punching Specification

 				Lecico Roma(Boston-Rennes-Senner) Ped علامة روما (بوسطن-رينيس-سنير) Part No.: FS12D110000000 (Roma) N/A (Boston) N/A (Rennes) FS1CE110000000 (Senner) Date : 29/ 08/ 2014 Last Revision : 5 (Add Senner in the description)	
646					
Code	Casting punc	After firing	Tolerances	Punch place	
كود	تخريم الصب	بعد الحريق	مسموحات	مكان التخريم	
A	8	7	±0.5	خرم التثبيت (بزاوية)	
Target Weight		8.7 K.G		الوزن	

Section 2: Technical Drawing



Note: All dimensions are approximate and subject to normal ceramic variation. Lecico reserve the right to change our product without prior notification.

Revision No .	Reason .	Date Of Rev .
0	Initial Issue .	19/1/2015
Lecico Senner Square WB 65cm With Ped (Provisional Drawing)		Scale : 1:10 Drawing No.:0001041

Section 3: Spray and placing specification

Similar

Flat Placing
Firing on 1200°C



Logo:

None

Section 4: Bill of Materials and assembly

Qty	Components	part number	Position	DISCRIPTIONS
1	Wood Pallet	None	A	Four way pallet /Box 120 cm x 100 cm x 9 cm
1	Wood frame	None	B	120cm x 100cm x 1.9cm
24	Brown Box	FPS1111317	C	Carton box 22.5cm x 17.5cm x 69.5cm
4	Straps	FPSZX70000	D	Plastic ≈ 15.8 m per pallet
8	Clips	FPSZX60000	E	Steel
1	Cover Shrinking caps (pallet hooded & shrunken)	FPSZ013000	F	Plastic 1300x640x1800 110±5 μ (Micron)
1	Carton sheet	FPSZ12C200	G	120 cm x 100 cm
24	Label for pieces	FPSZ341000	H	5 cm x 3 cm
24	Label for box	FPSZ363000	I	10.4 cm x 5.6 cm
3	Label for pallet	FPSZ363000	J	10.4 cm x 5.6 cm
3	Shift label	FPSZ3C1001		
3	Date label	FPSZ3L3000		7 cm x 3.5 cm
24	Packers labors labels	FPSZ3C1000		
	Clear tape	FPSZX10000		48 m per pallet
50	Staples for pallet	FPSZX30000		14/13
24	Pieces /pallet			
24	No. pieces /layer			
1	No. layer			
Remark				

PRODUCT PACKAGING / Piece					
(DIRECTLY AROUND/WITHIN THE PRODUCT – PACKAGING THAT WILL GO OUT TO THE CUSTOMER)					
CARD		WOOD		PLASTIC	
TYPE	WEIGHT (g)	TYPE	WEIGHT (g)	TYPE	WEIGHT (g)
<i>Label for piece</i>	<i>0.22 (g)</i>			<i>Individual wrapping</i>	<i>70 (g)</i>
TOTAL	0.22 (g)	TOTAL	(g)	TOTAL	70 (g)

ANCILLARY PACKAGING / Pallet					
(Packaging that is involved in the delivery of the product that will be discarded at the warehouse)					
CARD		WOOD		PLASTIC	
TYPE	WEIGHT (g)	TYPE	WEIGHT (g)	TYPE	WEIGHT (g)
<i>Carton sheet</i>	<i>4500 (g)</i>	<i>Wood Pallet</i>	<i>16120(g)</i>	<i>Straps</i>	<i>163.2(g)</i>
<i>Label for pallet</i>	<i>7.4 (g)</i>	<i>Wood Frame</i>	<i>9500(g)</i>	<i>Cover Shrinking caps</i>	<i>1570 (g)</i>
<i>Corrugated Board</i>	<i>1500 (g)</i>	<i>Wooden slat</i>	<i>3600 (g)</i>	<i>Clips</i>	<i>60 (g)</i>
TOTAL	1907.4(g)	TOTAL	29220(g)	TOTAL	1793.2(g)

Section 5: Palletisation

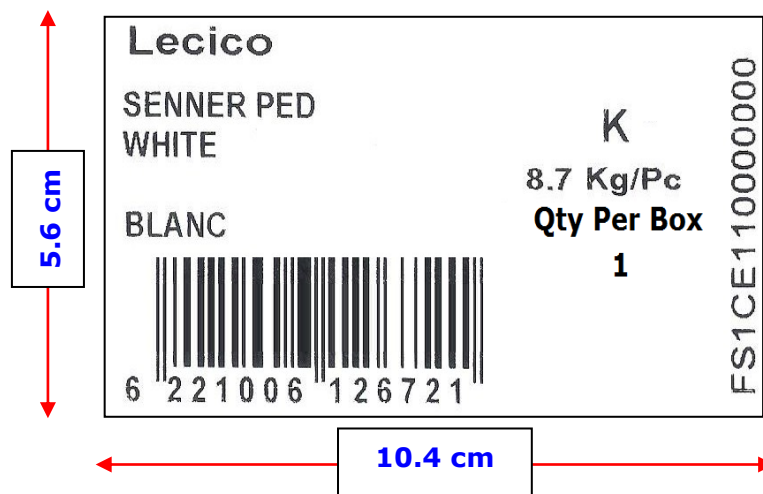
5.1 Palletising

Labels:

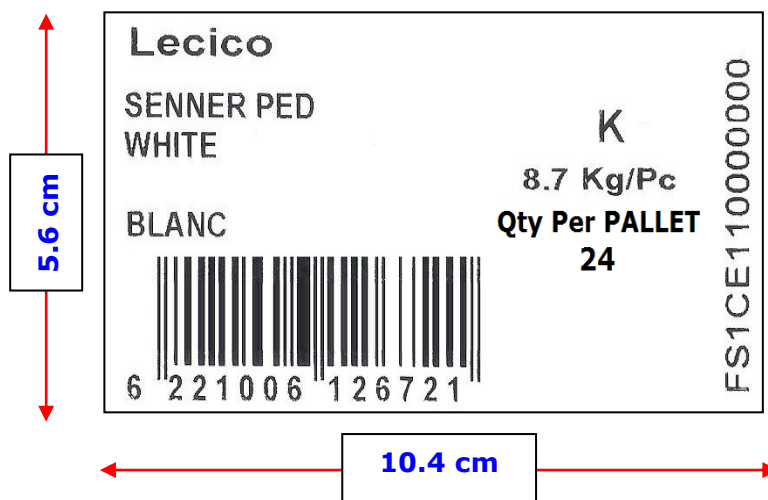
* Label for Piece



* Label for box



* Label for pallet



3.2 Transport configuration and Sketch of Packing

**B****G****A****E**

Components	Position
Wood Pallet	A
Wood frame	B
Brown Box	C
Straps	D
Clips	E
Cover Shrinking caps (pallet hooded & shrunken)	F
Carton sheet	G
Label for pieces	H
Label for box	I
Label for pallet	J

F**J****D****C****I**

1-Please note that the Straps should be placed above and below plastic hood.

يرجى التنبيه على أن يوضع الشمبر أعلي وأسفل كيس المشمع.

2- The pallet hood must not be burned on the pallets so it can be easily removed before shipping.

يجب أن لا يتم حريق كيس المشمع حتي يسهل إزالته قبل الشحن.

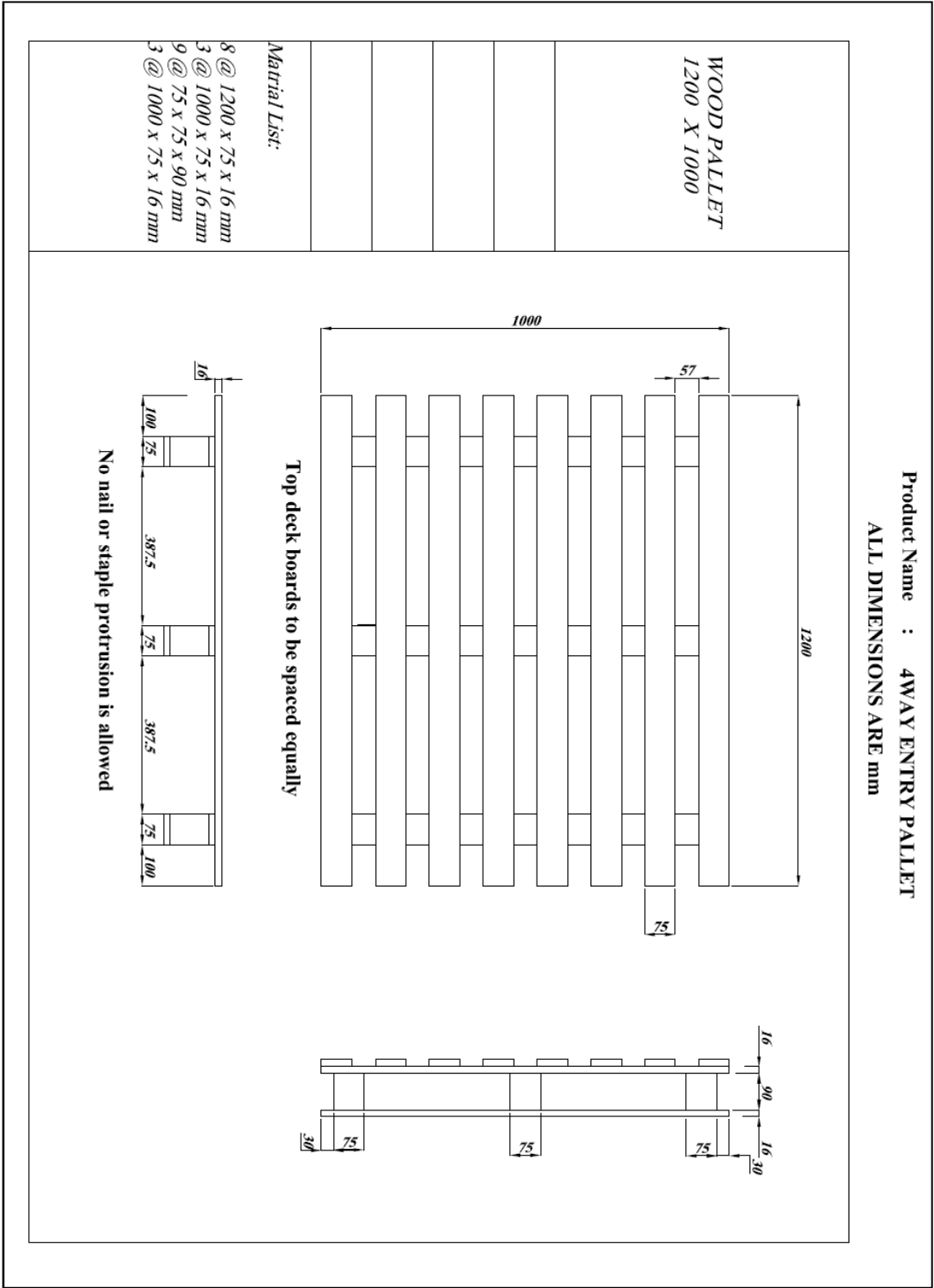
3- During the shipping, the pallet hoods must be removed and categorized according to the pallet size so it can be used again in packing.

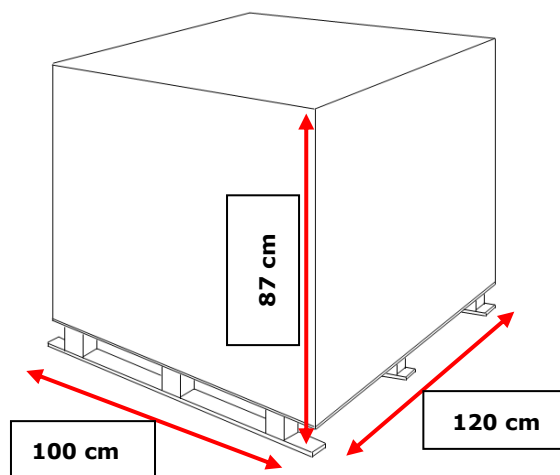
خلال الشحن يتم إزالة أكياس المشمع والاحتفاظ بها وتصنيفها طبقا لمقاس البالطة حتى يتم إعادة إستخدامها في التعبئة

The palletizing for Transportation and storing into the warehouse and when shipping to the customer the Boxes should be loose

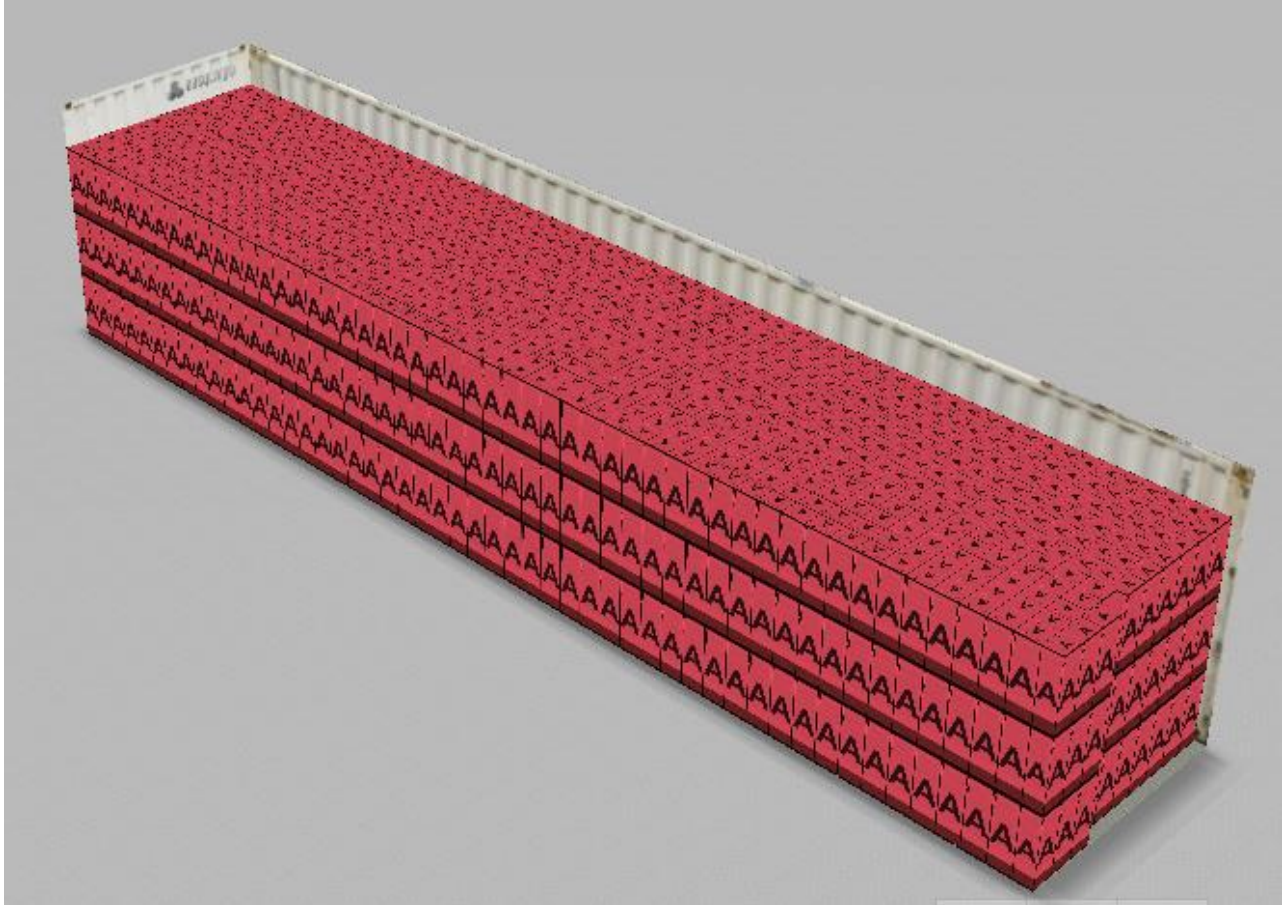
هذه التعبئة على البالات خاصة بالنقل والتخزين فقط وعند الشحن للعميل يتم رص الصناديق سائب على العربة

Section 3.3 Technical drawing for Pallet



Photos:**Wood Pallet****Wood Frame***** Pallet dimension****3.4 Other requirements****None****3.5 Fittings & Accessories****None**

Transportation from Warehouse to Customer (Containers)

**Box size:**

External dimensions = 23.5cm x 18.5cm x 71cm

Quantity / Container:

= 1911 boxes

Boxes should be **loose** in to the container

Container should be **filled** and **no spaces** between boxes and container sides